

Insertion and elimination reactions

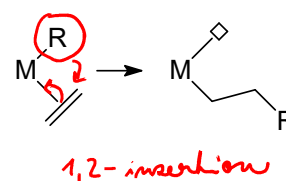
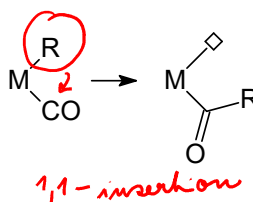
Robert H. Crabtree: The organometallic chemistry of the transition metals:
Pages: 183 -206 and 235 - 263

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Insertion reactions

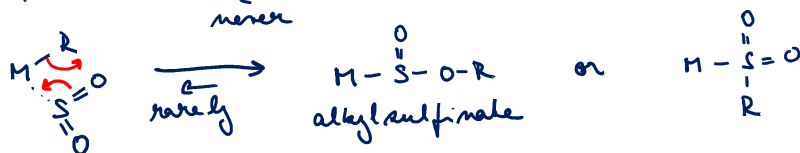
Metal center has

- a) a σ -bound group (hydride, alkyl, aryl)
 - b) a ligand containing a π -system (olefin, alkyne, CO)
- the σ -bound group can *migrate* to the π -system.



- the ligands need to be in a **cis arrangement**
- The reverse of insertion is called elimination
- Insertion reduces the electron count, elimination increases it
- Neither insertion nor elimination causes a change in oxidation state
- In principle reversible – but often thermodynamically driven

one-way examples → thermodynamics

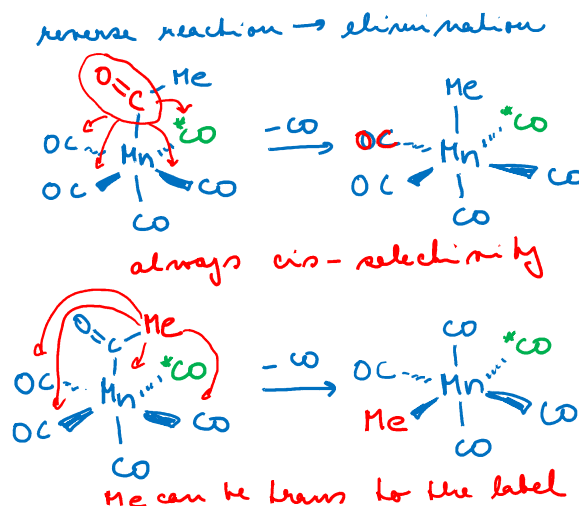
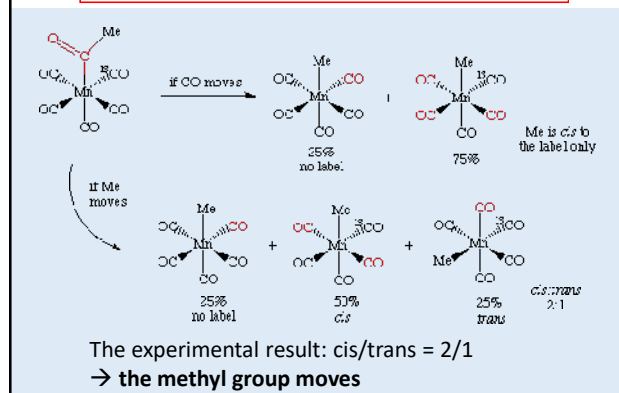
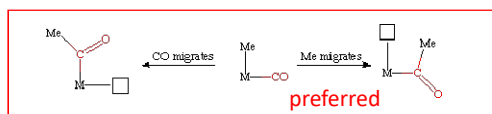


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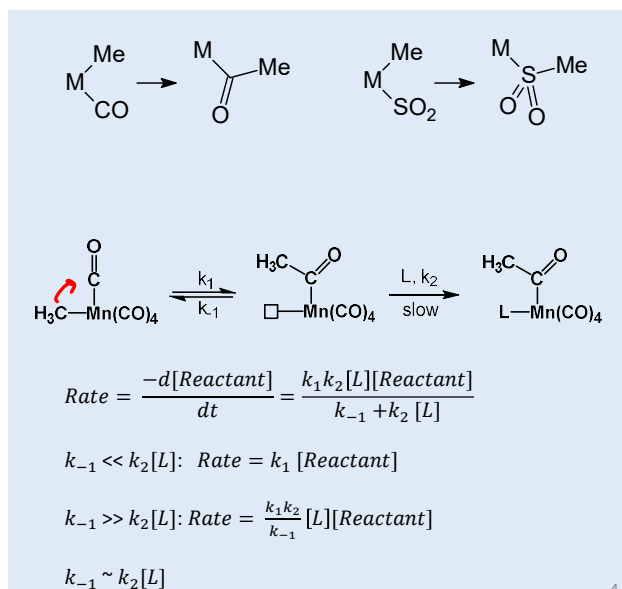
Insertion reactions

- The σ -bound group migrates to the π -system
- But if you only see the result, it looks like the π -system has inserted into the M-X bond, hence the name insertion
- To emphasize that it is actually (mostly) the X group that moves, we use the term **migratory insertion**

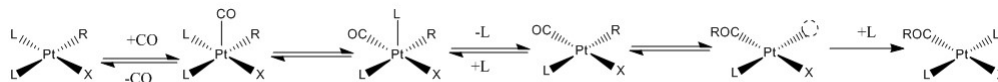


1,1 insertions

- In a 1,1-insertion, metal and X group "move" to the same atom of the inserting substrate
- X = alkyl → retains stereochemistry
- The metal-bound substrate atom increases its valence
- CO, isonitriles (RNC) and SO₂ often undergo 1,1-insertion
- CO insertion
 - Hardly exothermic
 - An additional ligand may be needed to trap the acyl and so drive the reaction to completion.
 - In the absence of added ligands often fast equilibrium.
 - CO insertion in M-H, M-CF₃, M-COR endothermic.
 - no CO polymerization.

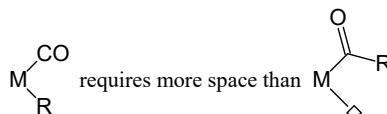


Insertion of CO

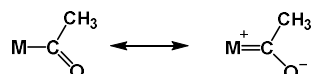


- Enhancing rate of insertion reactions:

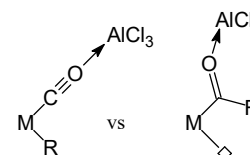
- Bulky ligands



- Lewis acids (AlCl_3 , H^+) – can increase rate for reaction with small k_2



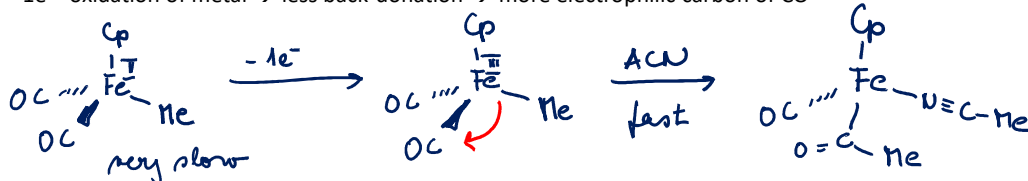
stabilization of TS
acceleration up to 10^8



- Polar solvents

stabilization

- 1e⁻ oxidation of metal → less back-donation → more electrophilic carbon of CO

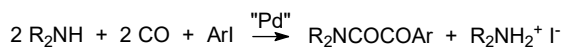


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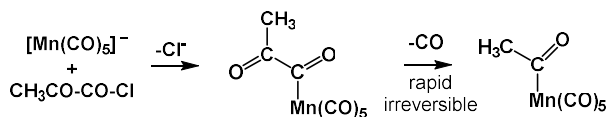
Double CO insertion ?

- Deriving a mechanism from a reaction stoichiometry is not always straightforward

- The following catalytic reaction was reported:

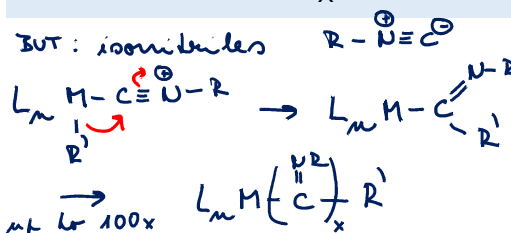
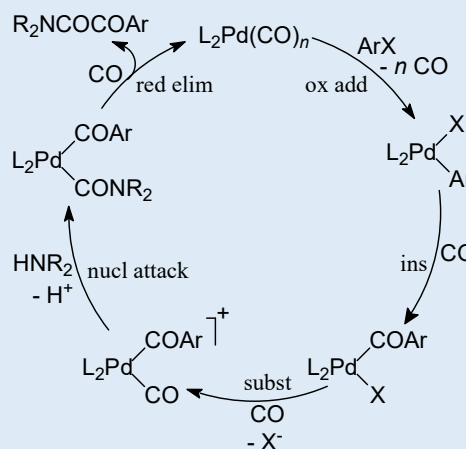


- This looks like it might involve double CO insertion, but:



- The actual mechanism of "double CO insertions" is more complicated

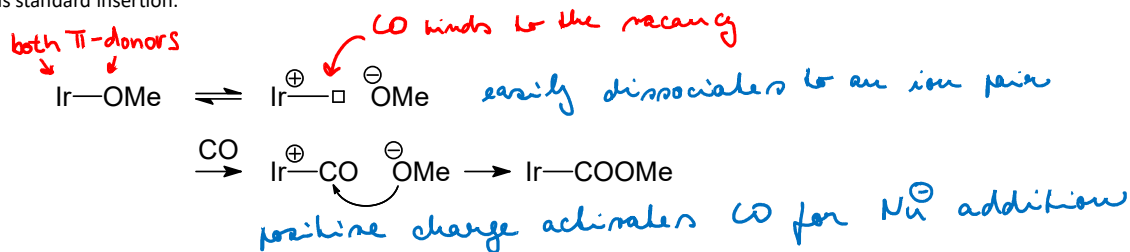
- M-CO-H and M-CO-CF_3 also eliminate CO irreversibly



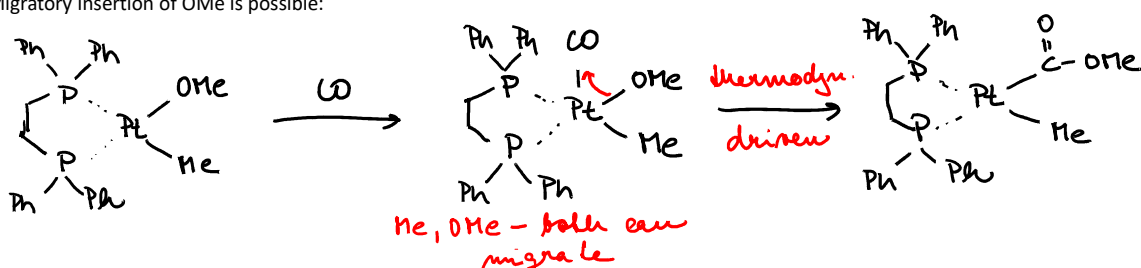
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Sometimes it only looks like insertion

- Nucleophilic attack at coordinated CO can lead to the same products as standard insertion:



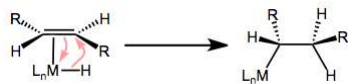
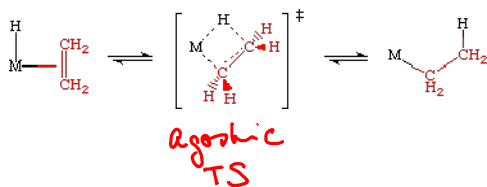
- Main difference: nucleophilic attack does not require an empty site
- Migratory insertion of OMe is possible:



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1,2-insertion of olefins

- Insertion of an alkene in a metal-alkyl bond produces a new alkyl (polymerization).
- Opposite to β -elimination
 - Equilibrium – shifted by addition of a ligand, thermodynamics
 - TS – coplanar arrangement – catalyst design



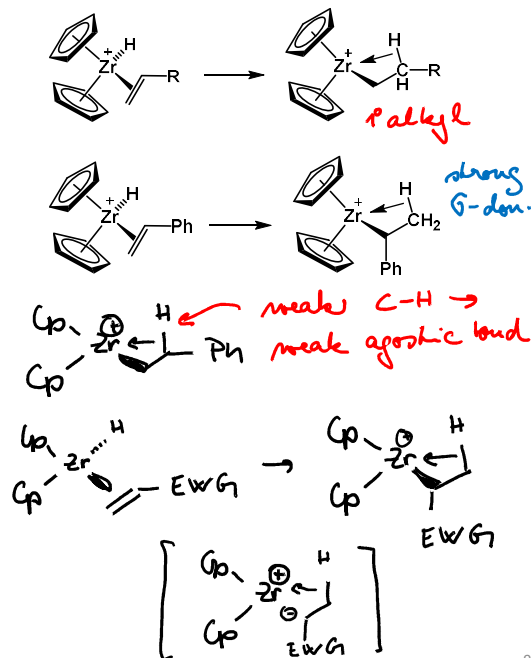
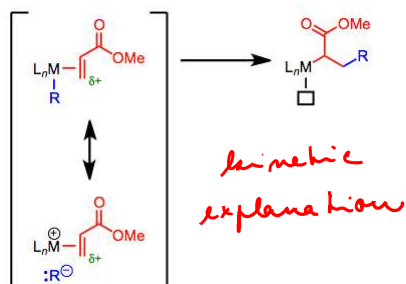
C_2H_4 prefers β -elimination
 $\text{C}_2\text{F}_4 \rightarrow$ strong $\text{M}-\text{CF}_2-\text{CF}_2\text{H}$ bond

$\rightarrow$ does not do β -elimination

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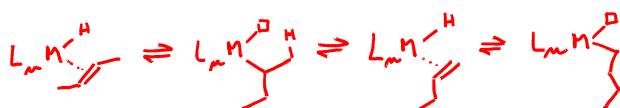
Regioselectivity of insertion

- Insertion – reversible process → regioselectivity is driven by stability of the product (sterics)
- Terminal alkenes → 1° alkyls
- Internal alkenes → 2° alkyls – unstable – reverse β -elimination → towards terminal alkenes → 1° alkyls
- Arylalkenes → Metal bound to the benzylic position (in spite of sterics)
- EWG → after insertion - at the α carbon (-CN, -F, -CHO, COOMe)



Insertion in M-H bonds

Insertion in M-H bonds is nearly always fast and reversible.
 ⇒ Hydrides catalyze olefin *isomerization*



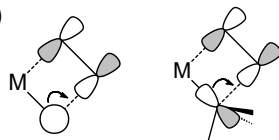
To **shift the equilibrium** to the insertion product:

- Electron-withdrawing groups at metal:
alkyl more electron-donating than H
- Early transition metals: M-C stronger (relative to M-H)
- Alkynes instead of olefins: more energy gain per monomer,
both for M-H and M-C insertion

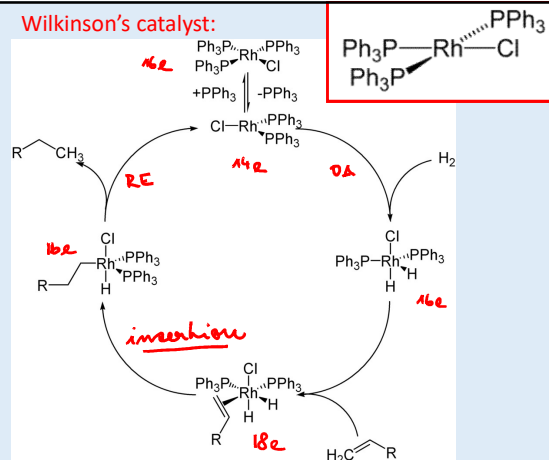
Insertion in M-H bonds is faster than in M-C

Barrier usually 5-10 kcal/mol lower $\rightarrow$ Factor 10^5 - 10^{10} in rate!

Reason: shape of orbitals (s vs. sp^3)

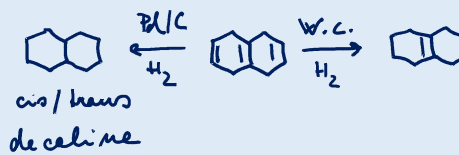


Wilkinson's catalyst:



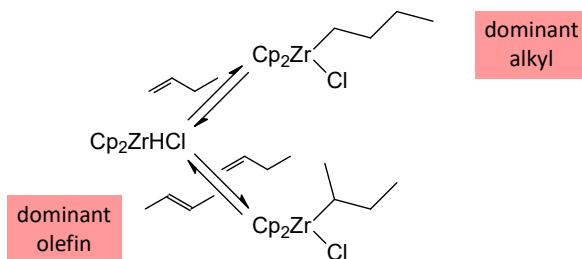
Rate of hydrogenation:

Monosubstituted > disubst. > trisubst. > tetrasubst. = 0

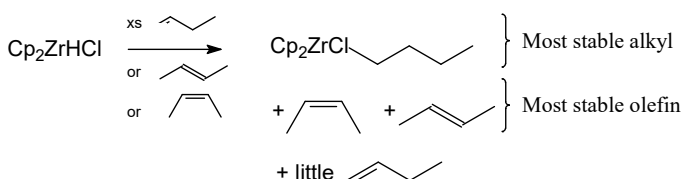


Catalyzed olefin isomerization

- Metals have a preference for primary alkyls.
But substituted olefins are more stable!



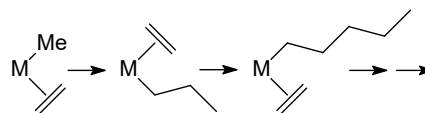
- In isomerization catalysis, the dominant products and the dominant catalytic species often do not correspond to each other



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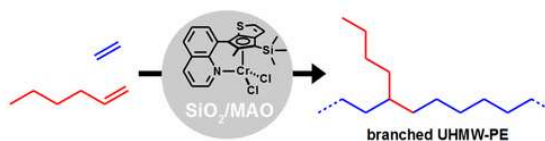
Polymerization

- Insertion of an olefin in a metal-alkyl bond produces a new alkyl
- Thus, the reaction leads to oligomers or polymers of the olefin
- Polyolefins are among the largest-scale chemical products made:
- polyethylene (polythene) } 50 millions tons per year
- polypropylene
- In addition, there are many specialty polyolefins



- They are chemically inert
- Their properties can be tuned by the choice of catalyst and co-monomer

- Applications:
 - Oligomers: surfactants, comonomers
 - High added value, but limited market
 - Polymers: plastics, construction materials, foils and films
 - Very large market, bulk products



[Macromolecules 2017, 50, 1, 35-43](#)

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Polymerization

- Thermally $\sim 200^\circ\text{C}$, 1000 atm.
- Ziegler-Natta – titanium based catalysis ($\text{TiCl}_3 + \text{Et}_2\text{AlCl}$) $\rightarrow 25^\circ\text{C}$, 1 atm.

Less branching

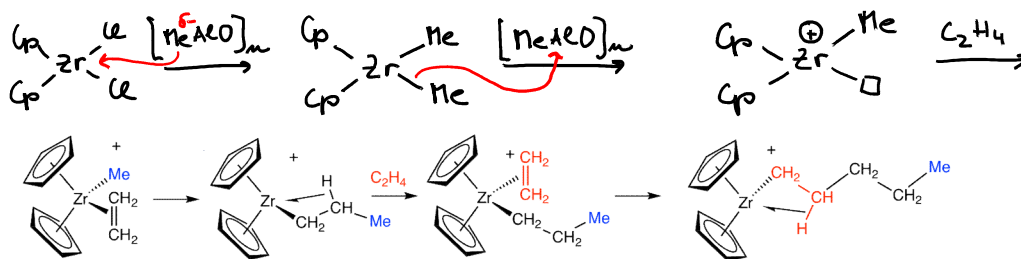
- Better defined catalysts: $[\text{LL}'\text{MCl}_2]$ ($\text{M} = \text{Ti, Zr, Hf}$),
L – initially Cp $\rightarrow$ metallocene catalysts Cp_2MCl_2

$\rightarrow$ isotactic, syndiotactic polymers

$\rightarrow$ softer, tougher, more transparent

only possible after introduction of metallocene complexes

- Catalysts have to be activated by methylalumoxane (MAO) $[\text{MeAlO}]_n$
- Variation of L/L' $\rightarrow$ control of structure, distribution of chain lengths, physical properties



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Polymerization

Why do olefins polymerize?

Driving force: conversion of a π -bond into a σ -bond

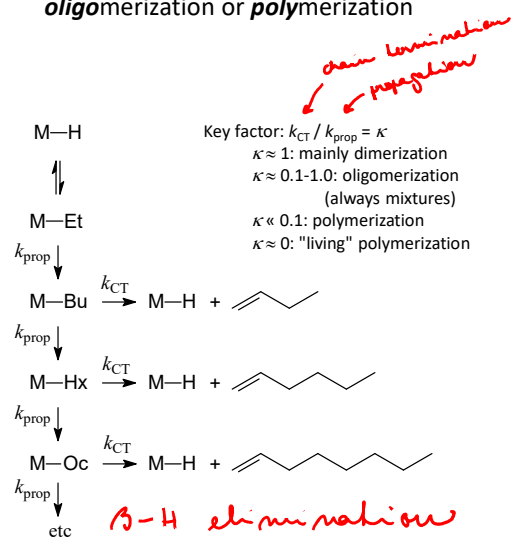
- One C=C bond: 150 kcal/mol
- Two C-C bonds: $2 \times 85 = 170$ kcal/mol
- Energy release: about 20 kcal per mole of monomer (independent of mechanism!)

Many polymerization mechanisms

- Radical (ethene, dienes, styrene, acrylates)
- Cationic (styrene, isobutene)
- Anionic (styrene, dienes, acrylates)
- Transition-metal catalyzed (α -olefins, dienes, styrene)

Transition-metal catalysis provides the best opportunities for tuning of reactivity and selectivity

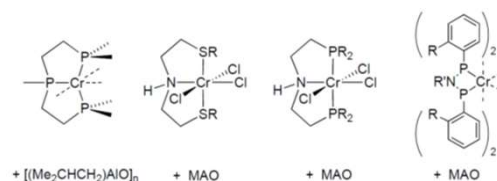
Multiple insertion leads to **dimerization**, **oligomerization** or **polymerization**



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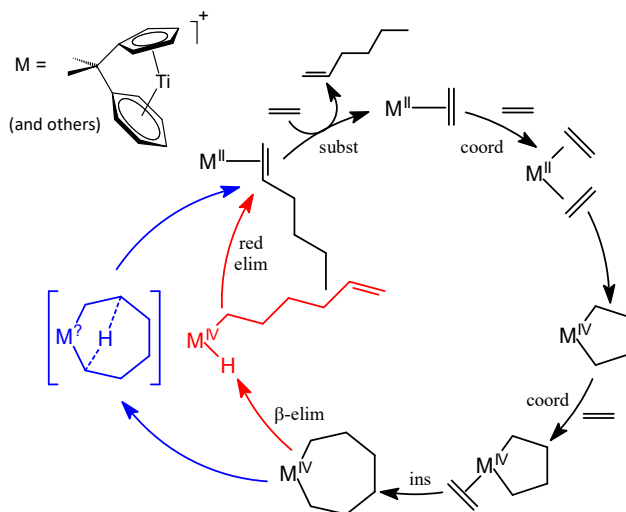
Selective synthesis of trimers etc. ?

- 1-Hexene and 1-octene are valuable co-monomers.
- Selective synthesis of 1-hexene from ethene is not possible using the standard insertion/elimination mechanism.
- There are a few catalysts that selectively trimerize ethene via a different mechanism ("metallacycle" mechanism).
 - Redox-active metals (Ti, V, Cr, Ta) required
 - Cr systems are used commercially
- There are also one or two catalysts that preferentially produce 1-octene. The mechanism has not been firmly established.



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Trimerization via metallacycles



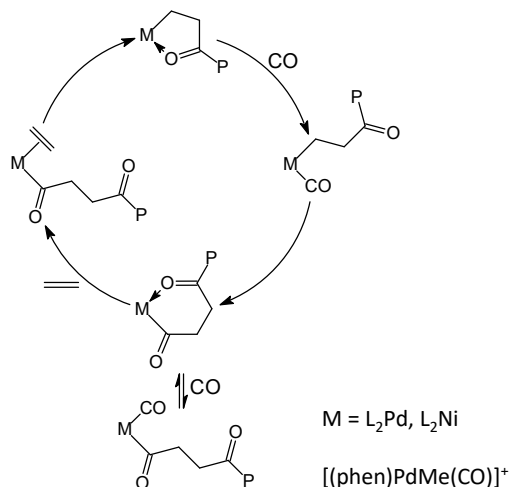
Key issues:

- Geometrical constraints prevent β -elimination in metallacyclopentane.
- Formation of 9-membered rings unfavourable.
- Ligand helps balance (n) and ($n+2$) oxidation states.

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CO/olefin copolymerization

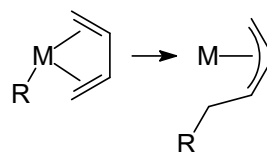
- CO cheaper than ethene
- Copolymer more polar than polyethene
 - **much** higher melting point
- Chemically less inert
- No double CO insertion (uphill)
- No double olefin insertion
CO binds more strongly, inserts more quickly
- Slow β -elimination from alkyl
5-membered ring hinders elimination



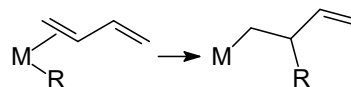
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Insertion of longer conjugated systems

Attack on an η^4 -polyene is always at a terminal carbon
 $\Rightarrow$ Usually α,ω -insertion



A diene can be η^2 bound
 $\Rightarrow$ 1,2-insertion



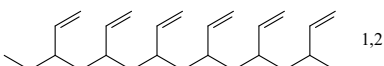
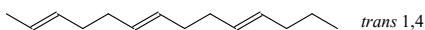
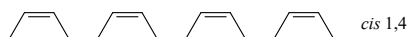
Metallocenes often do not have enough space for η^4 coordination:



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Diene rubbers

- Butadiene could form three different "ideal" polymers:



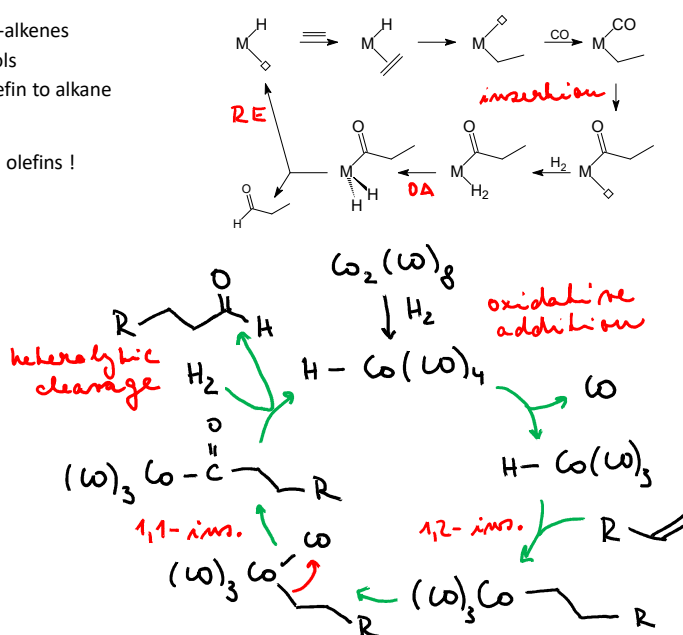
- In practice one obtains an imperfect polymer containing all possible insertion modes
- Product composition can be tuned by catalyst variation
- Polymer either used as such or (often) after cross-linking and hydrogenation

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Hydroformylation

- Used to make long-chain alcohols and acids from 1-alkenes
 - Often in situ reduction of aldehydes to alcohols
 - Unwanted side reaction: hydrogenation of olefin to alkane
- Main issue: linear vs branched aldehyde formation
It is possible to make linear aldehydes from internal olefins !

use bulky ligands
 → larger selectivity for 1° aldehydes
 → much more reactive
 eg. $[(PPh_3)_3RhH(CO)]$
 even better $P(nBu)_3$



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What did you learn today?

- Insertion reactions are usually reversible
- The X ligand migrates to the π ligand (migratory insertion)
- 1,1-Insertion reactions occur for η^1 ligands such as CO (details on CO insertion)
- 1,2-Insertion reactions occur for η^2 ligands such as ethylene (details such as regioselectivity, olefin isomerizations, hydrogenation)
- Insertions are kinetically favored for X = H over X = alkyl
 - Exception: CO insertion into M-H bond is thermodynamically disfavored
- Polymerization, trimerization, hydroformylation
- Elimination reactions – α , β , γ , δ
 - end the polymerization and similar reactions,
 - preparation of metal hydrides, metal carbenes

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