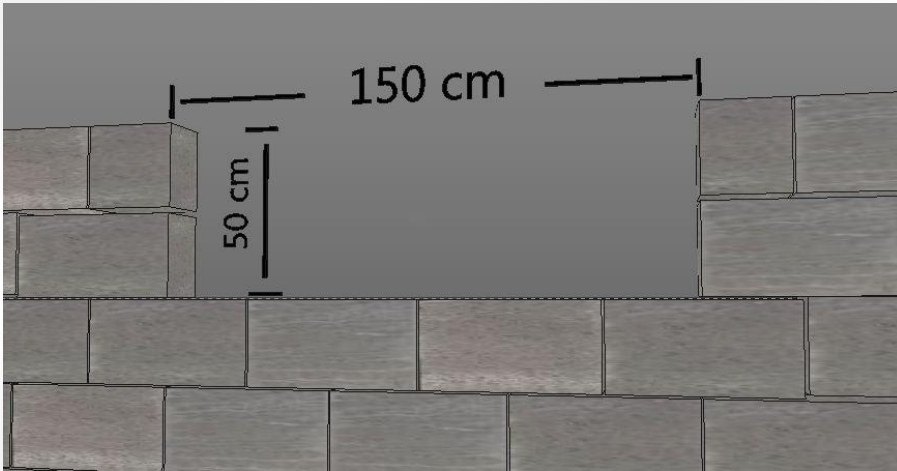
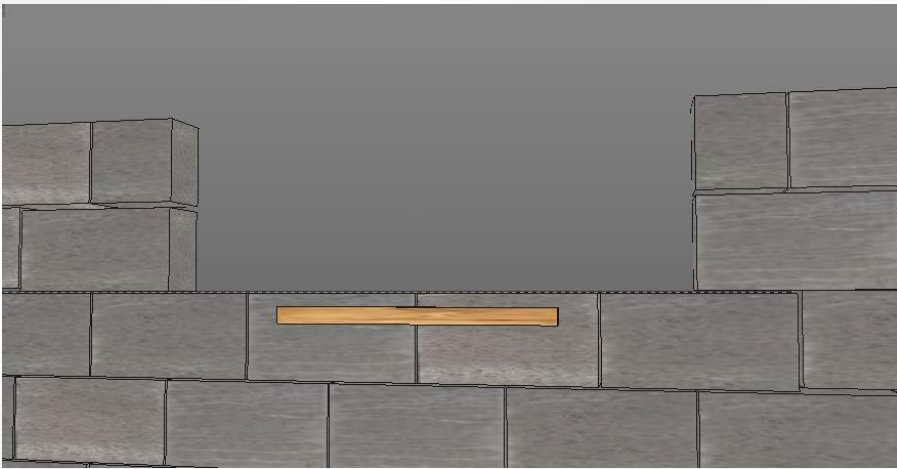


# Pond window 150x50 cm Installation instructions



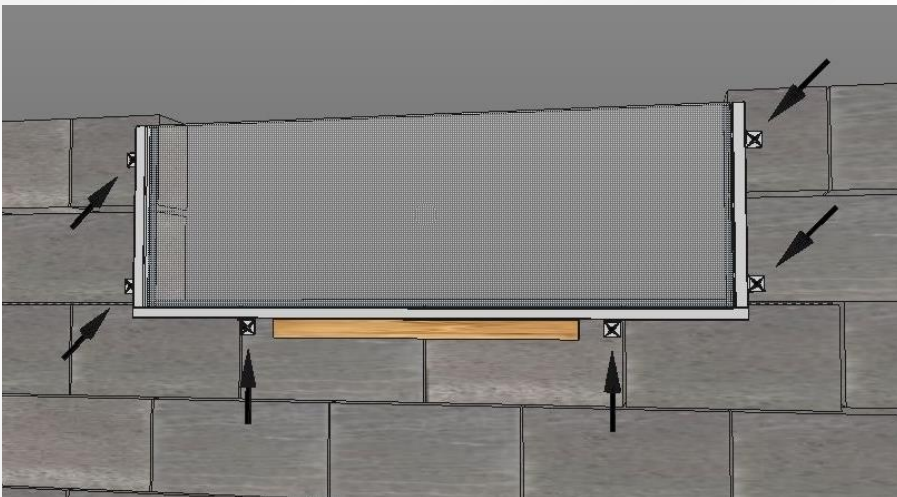
## Step 1.

Build a wall with a recess 150 cm in length and 50 cm in height.



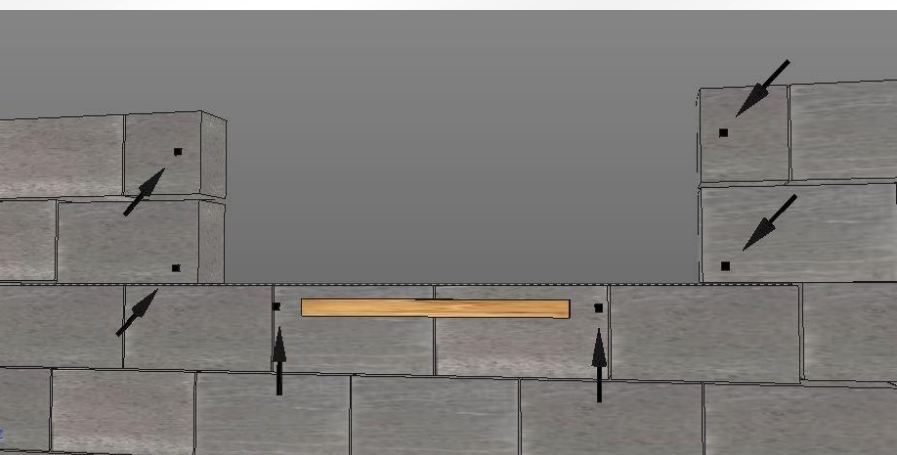
## Step 2.

To make the work easier, you can fix a wooden slat under the pond window. This way the pond window can be placed on the wooden slat.



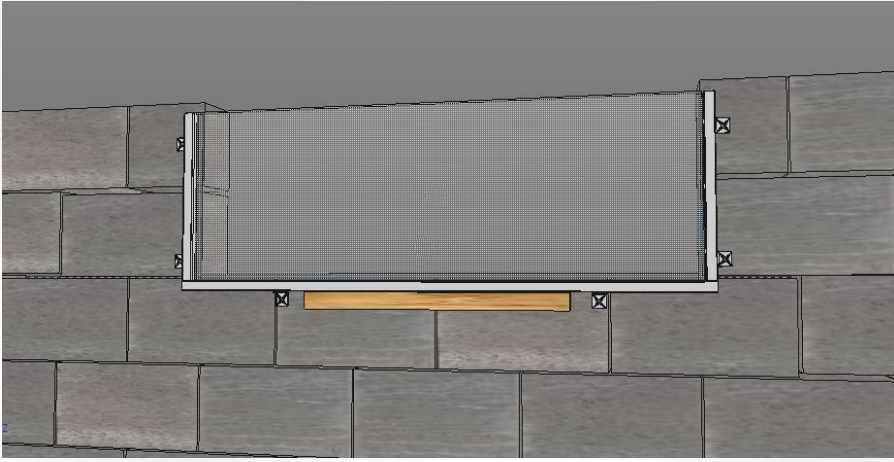
## Step 3.

Mark the 6 drill holes with a pencil. Then place the pond window to one side.



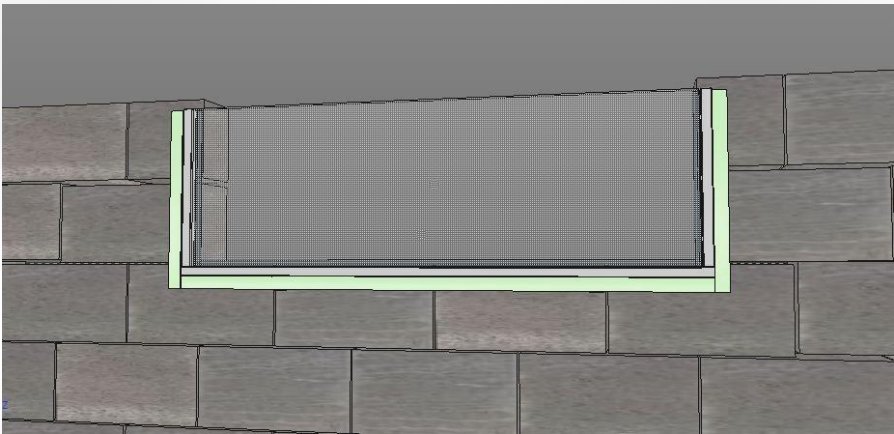
## Step 4.

Drill into the previously marked spots and insert the dowels.



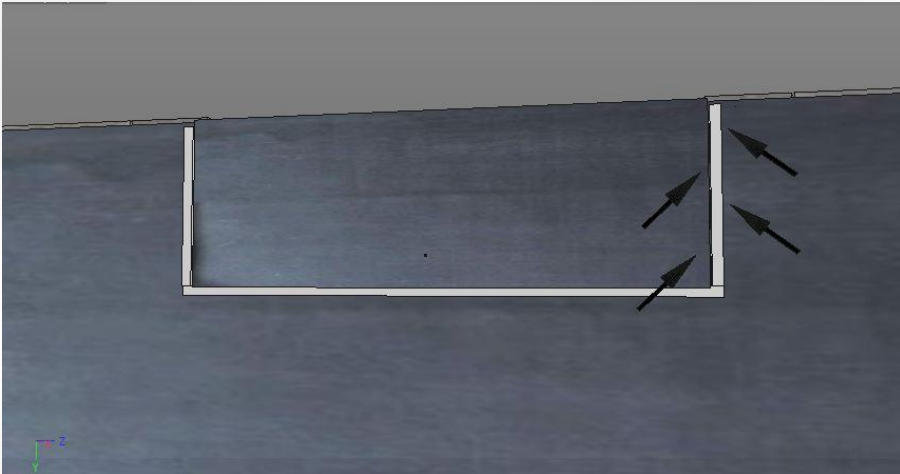
#### Step 5.

Fix the pond window in its final position with the screws. The wooden slat can then be removed. The pond window is now firmly mounted. The screws must not be tightened too much. *(If the wall is not straight and the screws are tightened too much, the frame could warp, and the pane could crack).*



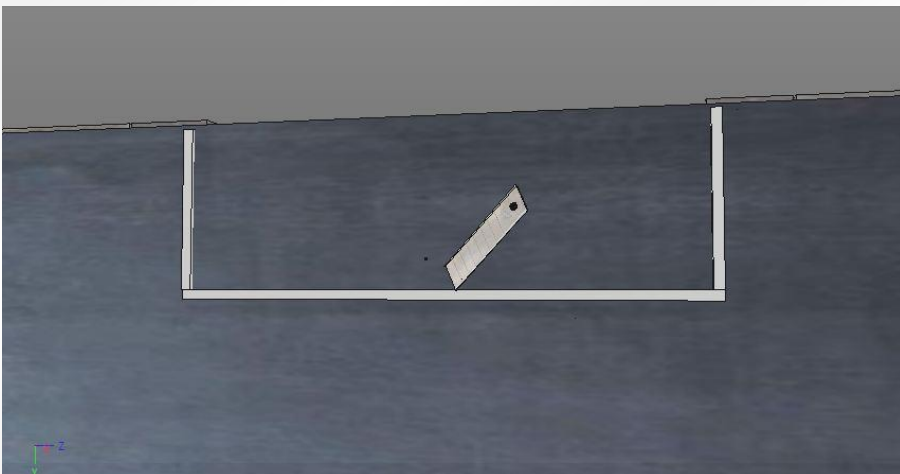
#### Step 6.

Glue the styrofoam strips in the appropriate places.



#### Step 7.

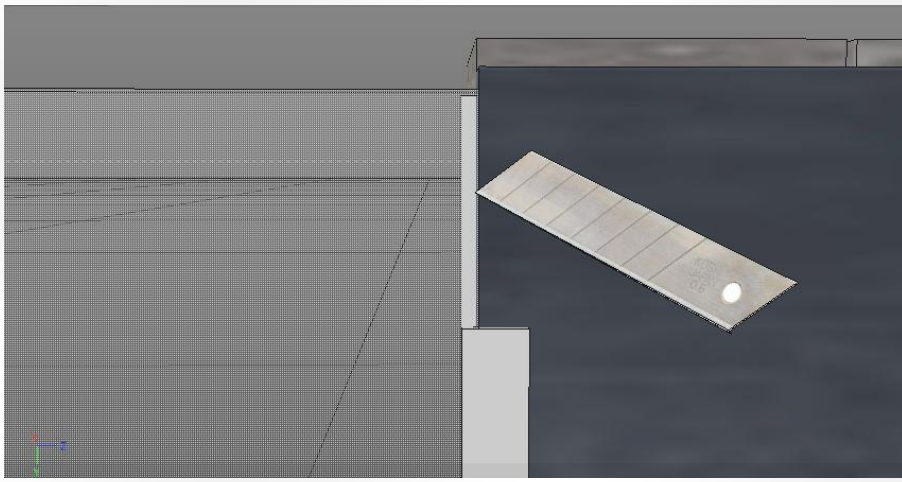
Use the strips to find the holes for the screws. Make a hole in the foil where the screws will be screwed in later.



#### Step 8.

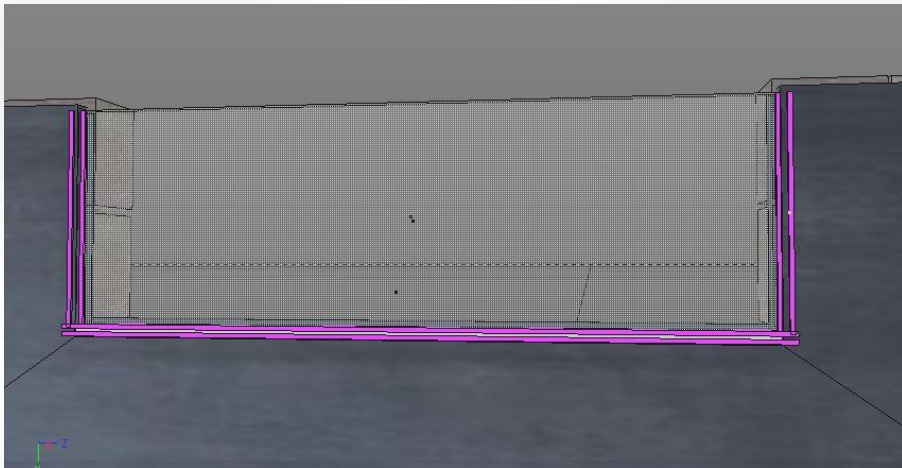
Fasten the strips with the screws. The screws only need to be tightened slightly.

Now cut out the foil along the strips.



#### **Step 9.**

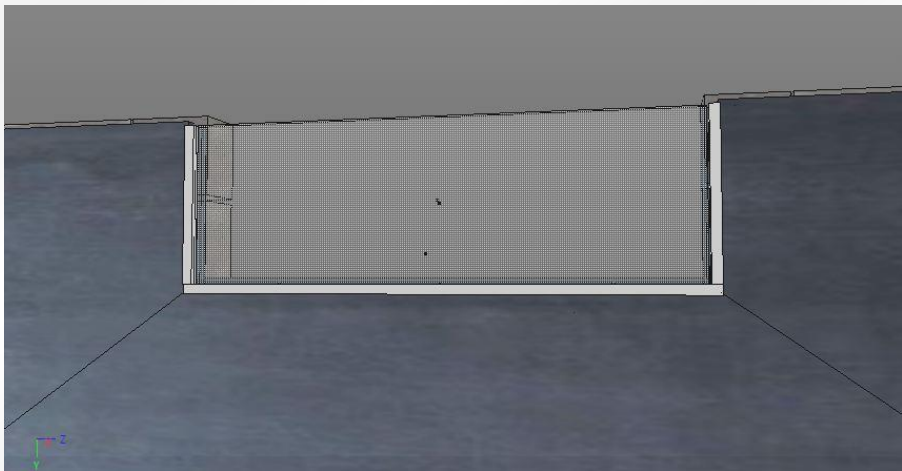
**Remove the slats and cut the foil about 5 mm smaller again. This is important so that the glue completely surrounds the film.**



#### **Step 10.**

**Mount the strips on the foil. Pull back the ledges. The screws are extra longer. So that you can apply the glue better.**

**Apply the glue behind the foil. At least two strips should be applied to the window frame. Also apply glue to the thread in the profile. Step 10 should be done quickly. Follow the gluing instructions on the sticker.**



#### **Step 11.**

**Mount the strips on the film. Slowly screw the battens in place step by step, allowing the adhesive to spread. Do not overtighten the screws, as this will squeeze the film too much. Glue will come out between the strips. This is intentional and forms the third sealing barrier.**