

Collaborative Robot Palletizing System

Technical Data

Machine configuration	Collaborative robot (FANUC CRX-30iA) End effector (Robot Hand) *see right for options Safety laser scanner (Sick nanoScan3) Frames Workpiece receiving conveyor
Liftable weight	up to 25kg (≑ 55lbs) *Please inquire for alternative options which can be provided when 25kg+ is required)
Machine Capabiity	Max. 6 cycles/min *Varies depending on the weight of the workpiece
Stowage Subject	Pallets, Cargo trolleys
Stowage Height	Max. 1,800mm (≒ 71inch) * At the standard specification. Including pallet height
Footprint	3,450mm × 2,100mm (≑ 136inch × 83inch) * Conveyor unit excluded. Only the main body frame unit with 2 pallets placed.
Main body frame unit weight	Approx. 500kg (≑ 1,100lbs) *varies depending on Machine configuration
Circuit breaker	200V/15A
Required Air Volume	250NL - 450NL/min *Varies depending on the End effector
Optional Equipment	Conveyor Extension Safety Fence Remote maintenance function (SECOMEA SiteManager) * Wi-fi Network environment required

End effector (Robot Hand) options

L" (141) 4374





Chuck + Vision Capture



Vacuum + Grip

Most optimal end effector will be adopted according to the workpiece and palletizing pattern.



Vacuum

Collaborative Robot Palletizing System $\begin{bmatrix} TRP-30 \end{bmatrix}$



Selectable Optional Features

Advanced capability with utilizing Vision Camera

Depalletizing function can be implemented with 3D vision cameras (made by Mech-Mind)



Space-saving design

Compact operation is possible by designing the conveyor passing below the main robot which contributes to save spaces



*To be provided soon

Handling of Larger or/and Heavier workpieces

25kg+ workpiece palletizing can be realized with adopting another robot. Please feel free to inquire for any work you would like to automate.



FANUC's dedicated palletizing software



Automatically generates an optimal palletizing pattern only with filling in LWH dimensions (three side lengths) information

Automatically generates an optimal route by setting a waypoint

Faciliates registering new varieties of workpieces and changing settings of works

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