



- SA1 Mold closing button
- SA2 Mold opening button
- SA3 Manual / automatic switch knob
- SQ1 Closing Limit Switch
- SQ2 Opening Limit Switch
- SCB Combination switch
- YV1 Mold closing solenoid valve
- YV2 Mold opening solenoid valve

1	2	3	4	5	6
L1	L2	L3	U	V	W

Power line in
Motor line

1	2	3	4	5	6	7	8	9	10	11	12
20	17	18	4	5	6	4	7	4	10		

Mold closing solenoid valve
Mold opening solenoid valve
Mold closing foot switch
Mold opening foot switch
Mold closing limit switch
Mold opening limit switch
Lighting switch (36V)