

<b>Product features</b>	<ul style="list-style-type: none"> <li>▪ Water-based, surfactant-free and quick-drying cleaner</li> <li>▪ Slightly alkaline</li> <li>▪ Contains alcohol</li> </ul>																												
<b>Applications</b>	Water based, surfactant-free, fast-drying cleaner for the removal of soldering paste residues on stencils, squeegees, spatulas.																												
<b>Safety equipment</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 60%;">Eye / Face protection: suitable safety goggles acc. EN 166</td> <td>In case of splash</td> </tr> <tr> <td>Hand protection: suitable gloves type EN 374</td> <td>In case of possible or enduring skin contact</td> </tr> <tr> <td>Respiratory protection: Combination filtering device DIN EN 14387</td> <td>In case of exceeding exposure limit values</td> </tr> </table>	Eye / Face protection: suitable safety goggles acc. EN 166	In case of splash	Hand protection: suitable gloves type EN 374	In case of possible or enduring skin contact	Respiratory protection: Combination filtering device DIN EN 14387	In case of exceeding exposure limit values																						
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<b>Technical Data</b>	<table border="0" style="width: 100%;"> <tr> <td style="width: 60%;">Appearance</td> <td>liquid</td> </tr> <tr> <td>Colour</td> <td>colourless</td> </tr> <tr> <td>Odour</td> <td>characteristic</td> </tr> <tr> <td>Boiling temperature</td> <td>~ 72 °C</td> </tr> <tr> <td>Solidifying temperature</td> <td>- 4,5 °C</td> </tr> <tr> <td>Flash point</td> <td>40 °C (no self-sustaining combustion)</td> </tr> <tr> <td>Ignition temperature</td> <td>not relevant</td> </tr> <tr> <td>Lower explosion limit</td> <td>not relevant</td> </tr> <tr> <td>Upper explosion limit</td> <td>not relevant</td> </tr> <tr> <td>Density (20 °C)</td> <td>~ 0,97 g/m<sup>3</sup></td> </tr> <tr> <td>pH-value</td> <td>~ 10,8</td> </tr> <tr> <td>VOC (EG)</td> <td>18,9 Wt %</td> </tr> <tr> <td>VOC (CH)</td> <td>18,9 Wt %</td> </tr> </table> <p>These data are not suitable for the issue of specifications. Please contact i.GLUESYSTEMS prior to creating specifications.</p>	Appearance	liquid	Colour	colourless	Odour	characteristic	Boiling temperature	~ 72 °C	Solidifying temperature	- 4,5 °C	Flash point	40 °C (no self-sustaining combustion)	Ignition temperature	not relevant	Lower explosion limit	not relevant	Upper explosion limit	not relevant	Density (20 °C)	~ 0,97 g/m <sup>3</sup>	pH-value	~ 10,8	VOC (EG)	18,9 Wt %	VOC (CH)	18,9 Wt %		
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<b>Storage</b>	Keep container tightly closed. Keep/store only in original container. Protect against sub-zero temperatures. Optimized storage temperature is between 2 °C up to 35 °C. The product is storable in closed original packaging for at least 12 months. Starting date is the date of production. Storage class (acc. TRGS 510): 12																												
<b>Water hazard class (Classification according to AwSV)</b>	Water hazard class : 1 (Slightly hazardous to water)																												
<b>Safety instructions</b>	Please observe the material safety data sheet.																												
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## Disposal advices

The waste codes are recommendations based on the schedule use of this product. Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances.

Waste code acc. EWC/AVV for unused product Waste code acc. EWC/AVV for packaging  
20 01 29\* Detergents that contain dangerous substances. 15 01 02 plastic packaging

The waste code for used product depends on the kind of contaminations that were washed from spare parts and may be different to those stated here.

Contaminated packaging must be emptied of all residues and, following appropriate cleaning, may be sent to a recycling plant. Uncleaned packaging must be disposed of in the same manner as the medium.

## Important information

Before using the product, the user must ensure that the materials in the contact area are compatible with it and with one another and do not damage or change (e.g. discolour). In the case of materials that subsequently evaporate in the area of the product cannot impair or change (e.g. discoloration) the product. If necessary, the user has to consult the respective manufacturer of the materials. Paints, varnishes, plastics and other coating materials must be compatible with the adhesive / sealant.

## Liability for defects

All information in this publication is based on current technical knowledge and experience.

Due to the large number of possible influences during processing and use, they do not exempt the processor from carrying out their own tests and trials. The information in this publication and statements by i.GLUESYSTEMS in connection with this publication do not constitute an acceptance of a guarantee. Guarantee statements require a separate express written declaration by i.GLUESYSTEMS to be effective.

The properties specified in this data sheet determine the properties of the delivery item comprehensively and conclusively. Suggestions for use do not constitute an assurance of suitability for the recommended purpose. We reserve the right to adapt the product to technical progress and new developments. We are happy to answer any inquiries, also with regard to any special application problems. If the application for which our products are used is subject to official approval, the user is responsible for obtaining these approvals.

Our recommendations do not release the user from the obligation to consider and, if necessary, clarify the possibility of infringing third party rights. In addition, we refer to our general terms and conditions, especially with regard to any liability for defects.

You can find our terms and conditions: <https://www.i-gluesystems.com>

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